DETAIL SPECIFICATION

CARALRUS COUNTY
MARLBORO "RED - CK/WHT TPG" ULTRA LIGHTS 83MM REGULAR FTR
BRAND CODE-1760 (STD)

EFFECTIVE DATE: 11/11/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	3.40	IN. H2O				
DILUTION TARGET	:	45.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3500M CK/WHT SGL PPT-GRY 236M2 12-607-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/1PR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY L6107 PVA 62-085-A
: NATIONAL 32-2026 (FORMERLY 72-3146) PVA 61-032-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-686-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1760 - 11.25% MARLBORO ULTRA LIGHTS REGULAR FTR

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A
REPLACE WITH : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A (EXPORT OVERPRINT)
: FRY #92458 GOLD (MK 9/PROTOS) 60-502-A (MACHINE # ONLY)

PRINT DIE : MACHINE NUMBER

2053685033

REASON FOR CHANGE : CIGT PAPER SLIT WIDTH CHGD FROM 27.25MM (10-705-A)
: USE UP/REPLACE WITH 27MM (10-775-A). MATERIALS/
: ADHESIVES UPDATED TO CURRENT STATUS. WEIGHTS
: CHANGED. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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